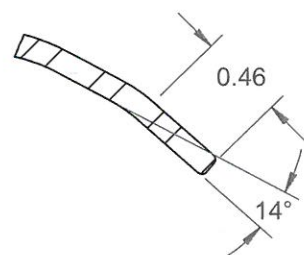
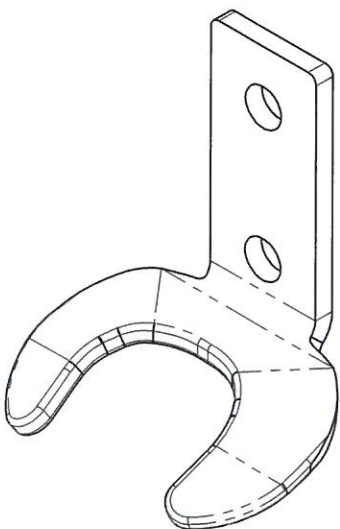
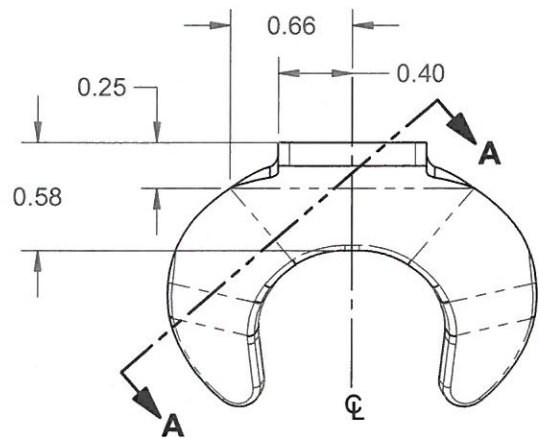
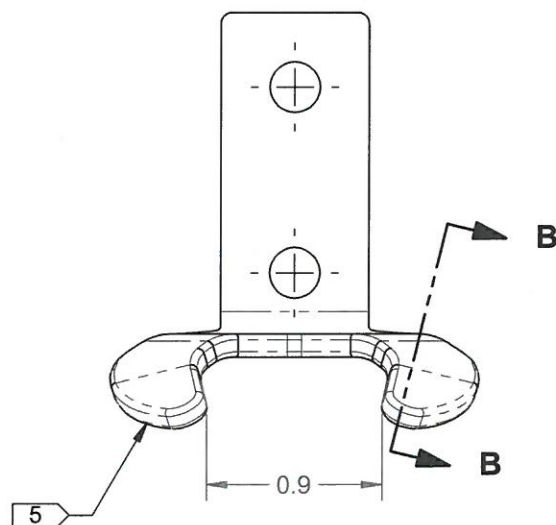


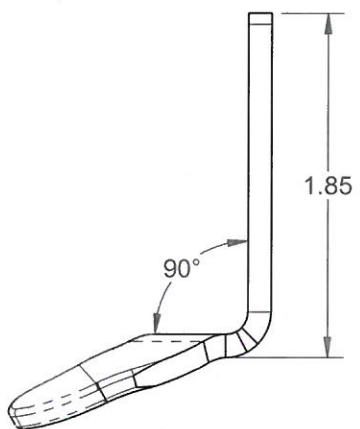
SECTION A-A



SECTION B-B



D5422-1 BRACKET  
MAKE FROM D5422-1F



- NOTES:
- 1) MATERIAL: MAKE FROM D5422-1F
  - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-1" PER QSI 044 6.1
  - 7) WEIGHT: 0.10 lbs

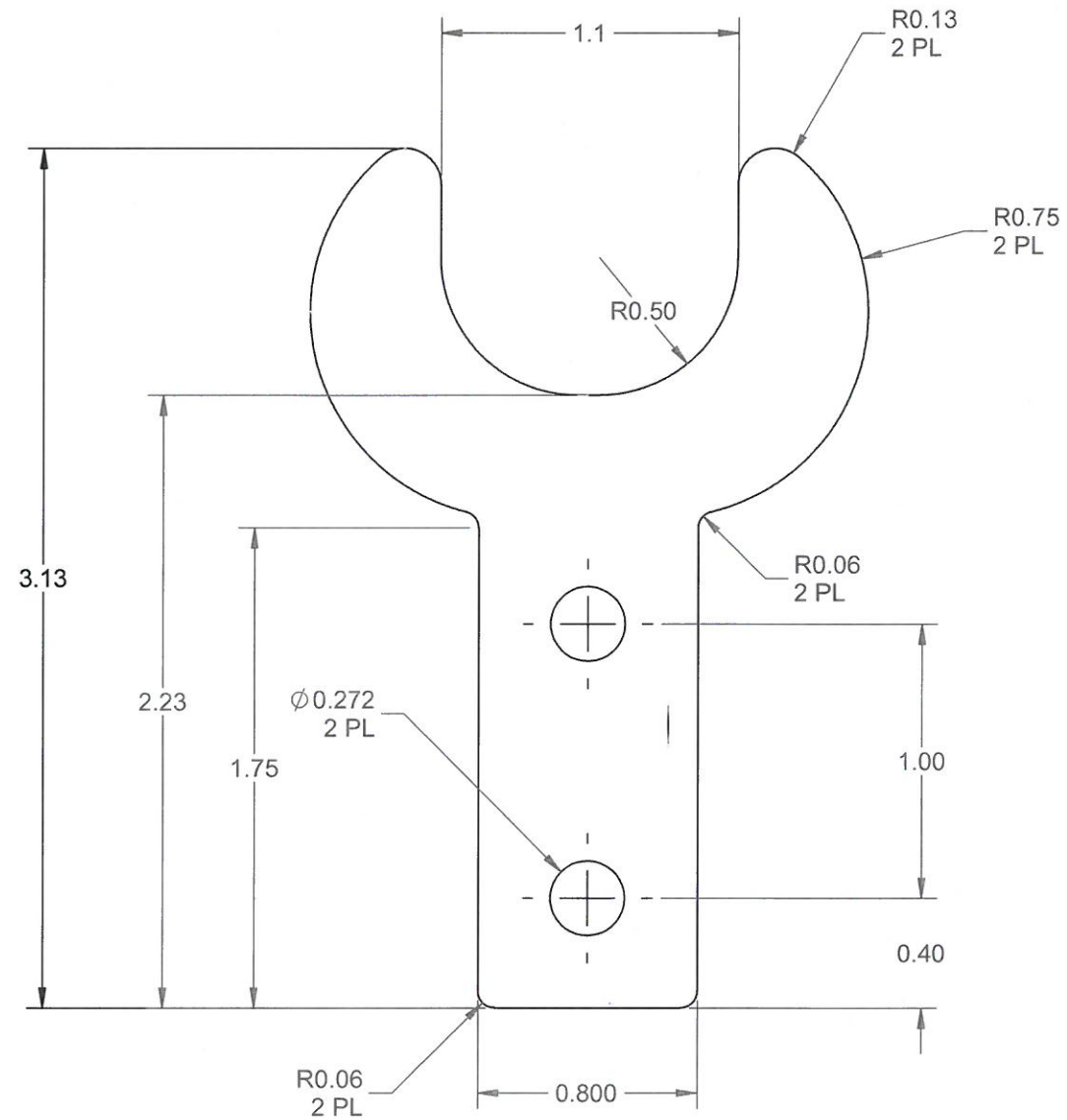
PRELIMINARY ISSUE

Rev PAB

18/2/16

APPROVED BY DESIGN MANAGER

P A B NEW ISSUE		SAD	18.02.07
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5422	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.		BRACKET	NTS
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**D5422-1F BRACKET**  
FLAT PATTERN

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 11 GAUGE (0.120 THICK)  
PER MIL-S-5059 OR AMS 5513 (304)  
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) SHARP EDGES: 0.030 TO 0.040 MAX ALONG ENTIRE CONTOUR
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs
- 8) FOR NON-DIMENSIONED FEATURES, REFER TO CAD FILE D5422-1F REVA.DXF

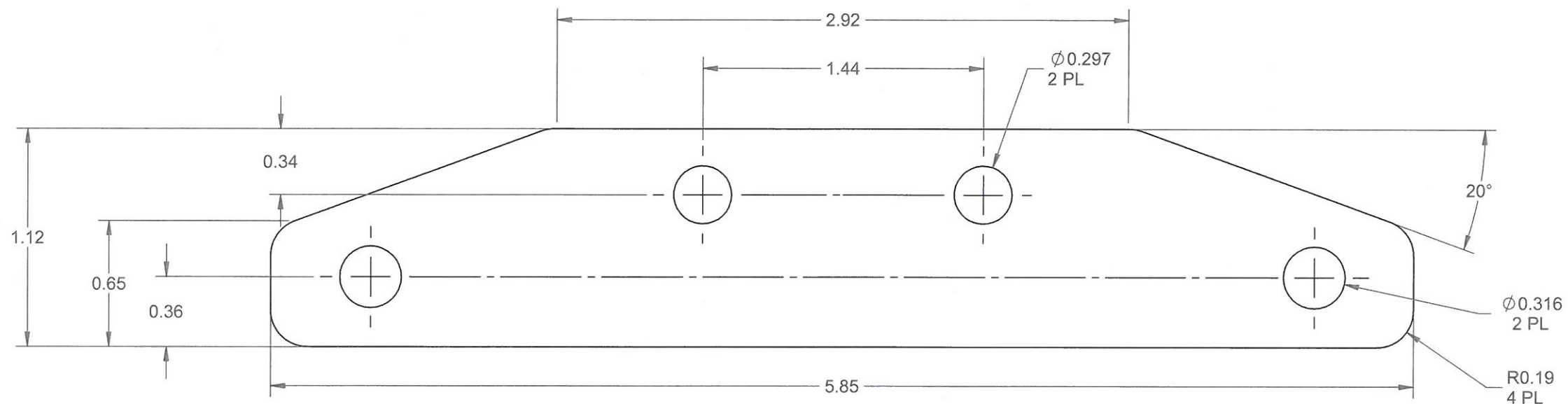
**PRELIMINARY ISSUE**

Rev. PA8

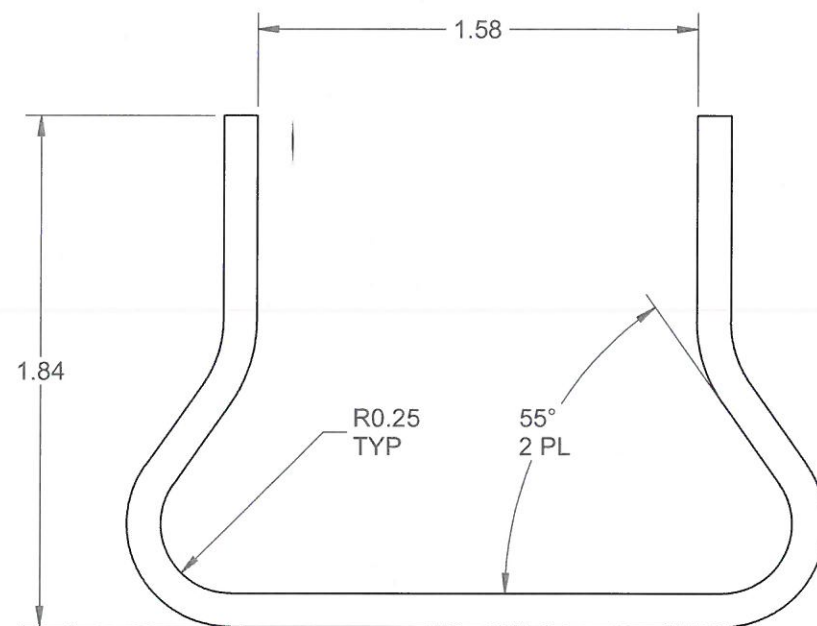
4/10/2/16

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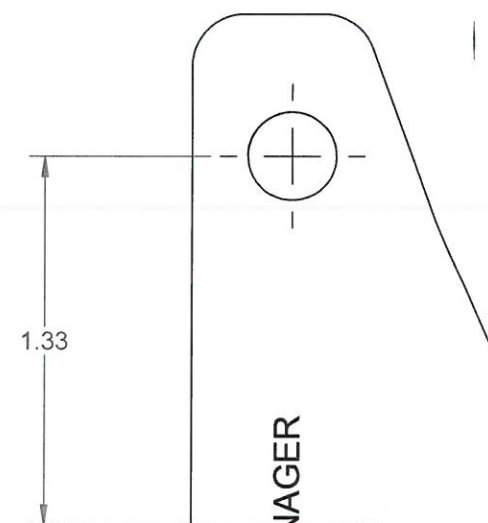
DESIGN	SAD	<b>DART AEROSPACE LTD</b>	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5422</b>	SHEET 2 OF 3
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DE APPR.		<b>BRACKET</b>	NTS
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**D5422-3F BRACKET**  
FLAT PATTERN



**D5422-3 BRACKET**  
MAKE FROM D5422-3F



**NOTES:**

- 1) MATERIAL -3F: AISI 304/316 SS SHEET ANNEALED, 11 GAUGE (0.120 THICK)  
PER MIL-S-5059 OR AMS 5513 (304)  
OR AMS 5524 (316) OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) AFTER FORMING PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5422-3" PER QSI 044 6.1
- 7) WEIGHT: 0.19 lbs

**PRELIMINARY ISSUE**

Rev. PAB

12/2/16

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CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	DD	<b>D5422</b>	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.		<b>BRACKET</b>	NTS
DATE	<b>18.02.07</b>	<b>COPYRIGHT © 2018 BY DART AEROSPACE LTD</b>	
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